

# Removal and Installation of Steering Relay Arm and Pivot Bearing

Job No.

46-11

## A. General

The steering relay arms on Models 180 to 220 SE differ in length (see Table).

Model	Steering relay arm		Remarks
	Part No.	Length mm	
180, 180 a, 180 b, 180 Db, 190, 190 b, 190 D, 190 Db	120 460 10 19	152	
180 D	120 460 12 19	140	Installed in cars with steering Part No. 120 460 14 01 and Part No. 120 460 24 01
	120 460 10 19	152	Installed in cars with steering Part No. 120 460 24 01 and Part No. 120 460 31 01
190 SL	121 460 00 19	170	Installed in cars with steering Part No. 120 460 31 01; but only with three-point engine suspension
	120 460 10 19	152	Installed in cars with steering Part No. 120 460 24 01 and Part No. 120 460 31 01; with three-point and four-point engine suspension
219, 220 a, 220 S, 220 SE	180 460 02 19	135	

## B. Removal and Installation

On Models 180 to 220 SE the removal and installation procedures for the steering relay arm and the pivot bearing are the same as on Model 190.

## C. Checking and Repair

On Models 180 to 220 SE the procedures as well as the dimensions and tolerances for the checking and repairing of the steering relay arm and the pivot bearing are the same as on Model 190.