

# Removal and Installation of Steering

Job No.

46-1

## A. DB Re-Circulating Ball Steering Type LO (Previous Version)

On Models 180 and 180 D the removal and installation procedures for the steering are essentially the same as on Model 190 but note the installation instructions for the steering tube in Job No. 46-7.

## B. DB Standard Re-Circulating Ball Steering Type LO

### I. Models 180, 180 a, 180 b, 180 D, 180 Db, 190 D, 190 Db, 220 a, 219, 220 S, and 220 SE

The removal and installation procedures for the steering are the same as for Model 190. On six-cylinder cars the steering shock absorber on the steering gear arm must be unscrewed and screwed on again.

### II. Model 190 SL

The removal and installation procedures for the steering are the same as for Model 190. The steering coupling is not provided with a jointing disk but takes the form of a universal joint.

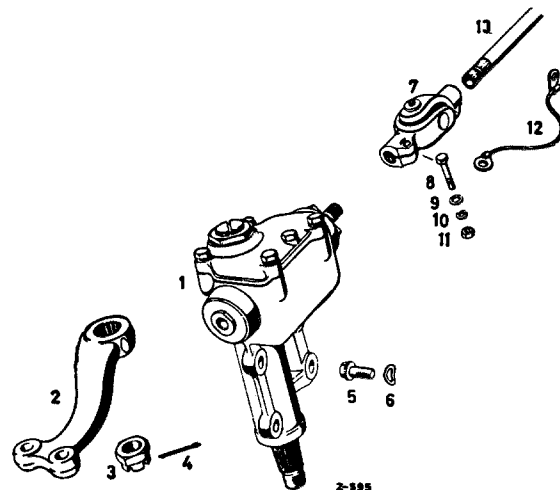


Fig. 46-1/1

- 1 Steering
- 2 Steering gear arm
- 3 Castle nut
- 4 Cotter pin
- 5 Hexagon screw
- 6 Lock washer
- 7 Universal joint
- 8 Hexagon screw
- 9 Washer
- 10 Lock washer
- 11 Hexagon nut
- 12 Ground connection
- 13 Steering tube

Furthermore the steering tube is not secured by a grub screw on the annular grooved bearing at the top of the steering column jacket.