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Table 3

MOVING PARTS

Group 03

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
		<u>CRANKSHAFT</u>		
-	121 030 37 01	Crankshaft with flywheel, collar screw, crankshaft bearing- and connecting rod bearing shells (Lauchenthal), without damper plate	1	
-	121 030 39 01	Crankshaft with flywheel, collar screw, crankshaft bearing- and connecting rod bearing shells (Glyco), without damper plate	1	
1	121 030 35 01	Crankshaft with counterweight with flywheel	1	
2	180 031 00 52	Spacer) 5.45 mm thick))	1)))
-	180 031 01 52	Spacer) 5.60 mm thick))	1)))for crankshaft
-	180 031 02 52	Spacer) 5.75 mm thick) optional	1)gear at crank-)shaft
-	180 031 03 52	Spacer) 5.90 mm thick))	1)))
-	180 031 04 52	Spacer) 6.05 mm thick)	1))
3	-	Woodruff key 5x7, 5 DIN 6888	1	
4	180 052 02 03	Crankshaft gear	1))on crankshaft,
5	180 031 04 25	Oil slider ring	1))front
-	121 031 01 07	Counterweight	1	for repair design

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
6	-	Cylindrical pin 8 h8x8 DIN 7 rounded	1))for counter-)weight at)crankshaft)
7	-	Cylindrical pin 8 h8x16 DIN 7 rounded	1)
8	121 030 03 05	Flywheel with ring gear	1	
9	121 032 00 05	Starter ring gear, 108 teeth	1	
10	121 031 06 71	Necked-down bolt	6))for flywheel
11	-	Cylindrical pin 10 h8x18 DIN 7 rounded	1)at crankshaft)
12	121 206 01 17	Washer (for hub - pulley)	1	up to engine No. 65 00024
13	186 031 02 71	Collar screw	1	
14	120 031 01 81	Sealing ring (at crankshaft, front)	1	
14a	121 032 00 15	Adjusting needle (for TDC adjustment)	1	
15	121 200 01 05	Pulley	1	
16	-	Annular grooved bearing 6202 DIN 625	1))for drive shaft)at crankshaft
17	186 031 00 33	Cover	1)
17a	121 031 00 53	Spacer sleeve (in crankshaft for annular grooved bearing)	1	

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Fig. No.	No. of spare part	Denomination	Quantity	Remarks
18	-	Fiber sealing ring 75 x 87 x 6 GL N 255 a (for crankshaft sealing in cylinder crankcase, rear)	1	
		<u>CRANKSHAFT BEARING</u>		
20	121 030 05 97	Set of crankshaft bearing shells Interior dia. 70 mm = standard	1))) option-) al)
-	621 030 00 97	Set of crankshaft bearing shells Interior dia. 70 mm = standard	1))))))
21	121 033 14 01	Crankshaft bearing shell) with)	4) option-) al)
-	621 033 00 01	Crankshaft bearing shell) groove)	4))))))
22	121 033 14 02	Crankshaft bearing shell) without)	2) option-) al)
-	621 033 00 02	Crankshaft bearing shell) groove)	2))) ready) for in-
-	121 030 06 97	Set of crankshaft bearing shells Interior dia. 69.75 mm = repair size I	1))))) option-) al)
-	621 030 01 97	Set of crankshaft bearing shells Interior dia. 69.75 mm = repair size I	1))))))))
-	121 033 15 01	Crankshaft bearing shell) with)	4) option-) al)
-	621 033 01 01	Crankshaft bearing shell) groove)	4))))))
-	121 033 15 02	Crankshaft bearing shell) without)	2) option-) al)
-	621 033 01 02	Crankshaft bearing shell) groove)	2))))))