

# Clutch Adjustment Specifications

Types 220 and 220a

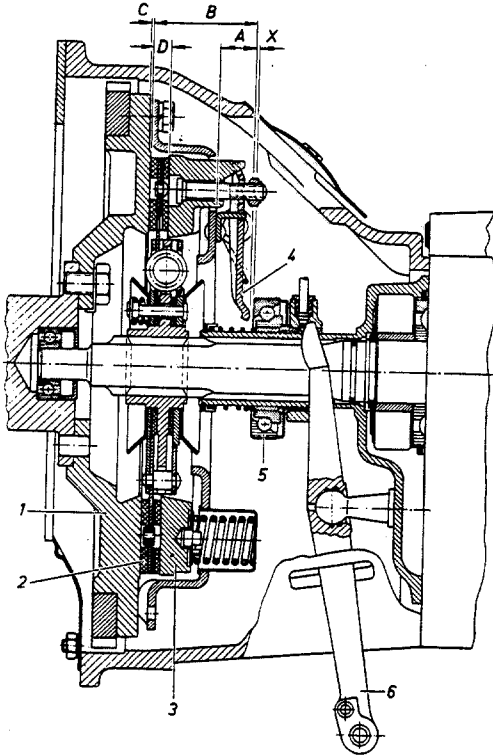


Fig. Ku 3/02

Clutch of Type 220 in installed condition

- |                         |                                |
|-------------------------|--------------------------------|
| 1 Flywheel              | 4 Throwout lever               |
| 2 Clutch plate          | 5 Throwout collar with bearing |
| 3 Clutch pressure plate | 6 Throwout fork                |

- A = Adjusting dimension in the case of a new clutch plate  
 A<sub>1</sub> = Max. permissible dimension in the case of a worn clutch plate  
 B = Distance between throwout levers and flywheel clutch surface  
 C = Distance between clutch surface and mounting surface on flywheel  
 D = Thickness of a new compressed clutch plate with facing  
 X = Play (free travel) between throwout lever and throwout bearing

Dimensions in mm (in.)

A	A <sub>1</sub>	B	C	D	X	Thick- ness of facing
17 (0.67)	26 (1.02)	50.6 (1.99)	0.2 - 0.3 (0.008 - 0.012)	9.1 + 0.3 (0.36 + 0.012)	2 (0.08)	3.5 (1.38)