

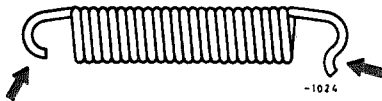
V. 190 SL 2nd Version

In this version the brake shoes are attached to the wheel brake cylinder (for removal and installation of brake shoes see Job No. 42-8, Section A, III and Workshop Manual for Model 190).

B. Return Springs for Brake Shoes

Various types of return springs have been installed on the individual models (see Table).

Model	Part No.	Spring length		Load kg	Spring steel wire ϕ mm	Remarks
		free length mm	under normal load mm			
180 180 D 180 a 190 190 D 190 SL 220 a 219 220 S	120 993 08 10 (a standard eye and an open eye Fig. 42-8/2)	85.5	114	36.6	2.5	On Models 190, 219, 220 S, and 190 SL 1 st version
180 b 180 Db 190 190 b 190 Db 190 SL 219 220 S 220 SE	180 993 25 10 (both eyes open Fig. 42-8/2)	84.0	114	28.9	2.5	On Models 190, 219, 220 S, and 190 SL 2 nd version



Return spring
Part No. 120 993 08 10

Fig. 42-8/2



Return spring
Part No. 180 993 25 10

Note: a) When installing the brake shoes make sure that return springs of the same elastic force are mounted.

b) Use only 2nd version springs on cars of Models 220 S and 220 SE with ATE Power Brake T 50/12.

C. Bolt for Automatic Brake Shoe Adjustment

(see Job No. 42-10).