

## B. Removal and Installation

On Models 180 to 220 SE the removal and installation procedures for the steering gear arm are the same as on Model 190 but on six-cylinder engines the steering shock absorber must be removed and attached to the steering gear arm (see Job No. 46-10).

Job No.
46-13

## Removal and Installation of Steering Coupling

### I. Models 180, 180 a, 180 b, 180 D, 180 Db, 190 D, 190 Db, 220 a, 219, 220 S, and 220 SE

The removal and installation procedures for the steering coupling jointing disk are the same as for Model 190.

### II. Model 190 SL

The steering coupling is not provided with a jointing disk but takes the form of a universal joint.

#### Removal:

1. Remove the steering tube (see Job No. 46-8).
2. Unscrew the lower clamping screw of the universal joint and pull the universal joint off the steering worm.

#### Installation:

3. Press the universal joint onto the steering worm serrations and fix in position by means of the clamping screw.
4. Install the steering tube (see Job No. 46-8).

**Note:** In case of repairs the complete universal joint must be replaced.