

Job No.
15-22

## Ignition Coil

**Models 180, 180 a, 180 b, 190 SL, 219, 220 a, 220 S, and 220 SE**

On these models the testing procedure for the ignition coil is the same as on Model 190.

**Table of Ignition Coils Installed**

Model	Ignition coil
180	TK 6 A 6
180 a, 180 b, 190 SL	TK 12 A 3
219, 220 a, 220 S	TK 12 A 10
220 SE	TK 12 A 9

Ignition coils TK 6 A 6 and TK 12 A 3 are closed-circuit proof without series resistance.

Closed-circuit proof means that the primary winding of the ignition coil is such that there is no danger of over-heating the ignition coil when the ignition is switched on, the contact breaker points of the distributor are closed, and the engine is not operating.

Ignition coils TK 12 A 9 and TK 12 A 10 require a series resistance to be closed-circuit proof; this resistance is installed between the terminals 15/54 and 15 of the ignition coil (see Job No. 54-0/2 Wiring Diagram).

**Test Values for Ignition Coils**

Ignition coil Bosch	Spark length in mm	Adjustment resistance Ohms
TK 6 A 6	14	2.5
TK 12 A 3	14	1.2
TK 12 A 9	14	1.0
TK 12 A 10	14	1.6