

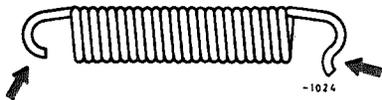
## V. 190 SL 2<sup>nd</sup> Version

In this version the brake shoes are attached to the wheel brake cylinder (for removal and installation of brake shoes see Job No. 42-8, Section A, III and Workshop Manual for Model 190).

### B. Return Springs for Brake Shoes

Various types of return springs have been installed on the individual models (see Table).

Model	Part No.	Spring length		Load kg	Spring steel wire $\phi$ mm	Remarks
		free length mm	under normal load mm			
180 180 D 180 a 190 190 D 190 SL 220 a 219 220 S	120 993 08 10 (a standard eye and an open eye Fig. 42-8/2)	85.5	114	36.6	2.5	On Models 190, 219, 220 S, and 190 SL 1 <sup>st</sup> version
180 b 180 Db 190 190 b 190 Db 190 SL 219 220 S 220 SE	180 993 25 10 (both eyes open Fig. 42-8/2)	84.0	114	28.9	2.5	On Models 190, 219, 220 S, and 190 SL 2 <sup>nd</sup> version



Return spring  
Part No. 120 993 08 10

Fig. 42-8/2



Return spring  
Part No. 180 993 25 10

- Note:** a) When installing the brake shoes make sure that return springs of the same elastic force are mounted.
- b) Use only 2<sup>nd</sup> version springs on cars of Models 220 S and 220 SE with ATE Power Brake T 50/12.

### C. Bolt for Automatic Brake Shoe Adjustment

(see Job No. 42-10).