

# Front Engine Suspension

Job No.
22-0

## Front Rubber Mounting

Model	Part Nos of rubber mountings		Color code	Shore hardness of rubber
	left	right		
180, 180 a, 180 b, 190, 190 b, 190 D, 190 Db, 190 SL, 220 S, 220 SE as well as 219 with hydraulic automatic clutch	120 223 04 12 optional 120 223 06 12	120 223 05 12 optional 120 223 07 12	red	40°
180 D, 180 Db, 220 a, 219	180 223 02 12 optional 180 223 05 12	180 223 03 12 optional 180 223 06 12	yellow	50°

In the various models the rubber mountings for the front engine suspension differ not only in the degree of hardness, but also in the types used for the left and right front engine suspension. When mountings are being replaced, make sure that the correct type is installed. The different types of mountings can be distinguished by the part number and by their color code: they are marked in red or yellow according to the degree of Shore hardness of the rubber.

## Removal and Installation of Left and Right Rubber Mounting

Job No.
22-1

For Models 180 to 220 SE the removal and installation procedures are basically the same as described for Model 190. The following details require attention:

### a) Protection of Rubber Mountings on Diesel Cars

On Models 180 D and 180 Db the right rubber mounting (6) is covered by a screening plate (5) in order to prevent damage to the rubber mounting if diesel oil should leak out of the fuel main filter or the injection pump (Fig. 22-1/2).

For the same reason the left rubber mounting (10) on Models 190 D and 190 Db is protected by bellows (9) and a sheet-metal cover (8) (Fig. 22-1/2).