



10/024

Table 25

## BRAKES, MAIN BRAKE CYLINDER

Group 42

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
		<u>MAIN BRAKE CYLINDER</u>		
1	000 430 40 01	Main brake cylinder 25.4 Ø without brake light switch	1	
2	000 430 03 81	Bottom valve	1	
3	000 431 31 93	Pressure spring with spring retainer	1	
4	000 431 15 86	Sleeve	1	
5	000 430 01 83	Piston with filling disc	1	
6	000 431 09 85	Filling disc	1	
7	000 431 34 86	Secondary sleeve	1	
8	000 431 17 76	Stop washer	1	
9	000 994 18 35	Lock washer	1	
10	000 431 26 86	Protective cap	1	
11	000 431 05 91	Sleeve	1	
12	000 431 03 35	Screwed nipple	1	
13	-	Sealing ring A 22x27 DIN 7603 Cu	1	
14	000 431 14 92	Piston rod	1	
15	-	Hex. -hd. screw M 8x22 DIN 933-8 G	2	) )for main brake )cylinder at
16	-	Lock washer B 8 DIN 127	2	)bracket, body )
17	-	Hex. nut M 8 DIN 934-5 S	2	)

Table 25

## BRAKES, MAIN BRAKE CYLINDER

Group 42

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
18	000 545 22 09	Brake light switch	1	see also group 54
19	180 292 00 32	Pressure rod	1	
20	-	Hex. nut M 10 DIN 936-5 S (for pressure rod at piston rod)	1	
21	186 991 02 05	Collar pin	1	)
22	-	Washer 10, 5 DIN 433	1	) for pressure rod
23	-	Cotter pin 3x18 DIN 94	1	) at brake pedal
23a	-	Lock washer 10 N 55 a	a.r.	)
24	180 430 00 02	Compensation tank	1	
25	000 431 01 35	Screwed nipple	1	
26	-	Sealing ring A 14x20 DIN 7603 Cu	3	
27	000 431 02 40	Bracket	1	
28	-	Hex. nut M 14x1, 5 DIN 936-5 S	1	
29	000 431 00 34	Strainer	1	
30	000 431 07 33	Cap	1	
31	000 997 02 40	Sealing ring	1	
31a	000 997 29 40	Sealing ring	1	
32	000 990 01 48	Lock washer	2	) for support,
32a	-	Washer A 6 DIN 9021	2	) compensation tank at dash-board cowl

Table 25

## BRAKES, MAIN BRAKE CYLINDER

Group 42

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
33	-	Hex. -hd. screw M 6x18 DIN 933-8 G (for support compensation tank at dashboard cowl)	2	
		<u>BRAKE FLUID LINES</u>		
34	180 420 03 28	Brake fluid line (from compensation tank to main brake cylinder)	1	
35	120 420 10 29	Brake fluid line (from main brake cylinder to bracket, front wheel, right)	1	
36	120 420 02 28	Brake fluid line (from main brake cylinder to distributor, left, front)	1	
39	000 428 03 73	Brake hose retaining spring	2	
40	000 428 29 35	Brake hose 320 mm long	2	
41	120 420 03 32	Brake fluid line, rear (from main brake cylinder to distributor, rear, left)	1	
42	000 429 05 37	Distributor fitting, rear, left	1	
43	-	Lock washer B 7 DIN 127	1	) for distributor ) at pin
44	-	Hex. nut M 7 DIN 934-5 S	1	
45	000 428 30 35	Brake hose 210 mm long	1	
46	000 428 03 73	Brake hose retaining spring	1	

Table 25

## BRAKES, MAIN BRAKE CYLINDER

Group 42

Fig. No.	No. of spare part	Denomination	Quantity	Remarks
47	180 420 01 37	Brake fluid line (from distributor, rear to bracket, brake hose, right)	1	
48	000 428 31 35	Brake hose 220 mm long	1	
49	000 428 03 73	Brake hose retaining spring	2	
50	180 420 02 30	Brake fluid line, left (for brake anchor plate, left)	1	
51	180 420 01 30	Brake fluid line, right (for brake anchor plate, right)	1	
52	180 420 01 86	Tube clamp with bracket	2	
53	-	Hex. -hd. screw M 6x18 DIN 933-8 G	2	)for tube clamp )at rear axle )tube
54	-	Lock washer B 6 DIN 127	2	
55	-	Hex. nut M 6 DIN 934-5 S	2	
56	-	Fixing clamp 1x5 DIN 72571	4	)for brake fluid )line at forked )member, left )and right, )front
57	-	Lens-hd. screw S 3, 9x9, 5 DIN 7981	4	