

B. OM 621

Removal:

1. Remove the oil pan (see Job No. 01-21, Section B).
2. Loosen the two mounting screws (2 and 8) for the oil pump and remove the oil pump with bracket (4) (see Figure 18-11/3).

Repair (see Job No. 18-14).

Installation:

3. Align the drive shaft follower with helical gear (drive shaft of oil pump) and the follower faces with respect to one another.
4. Insert the oil pump with bracket (4) and tighten with the screws (2 and 8). If the alignment of the followers is not quite correct and the oil pump is impeded, turn the crankshaft forth and back until the oil pump can be completely pressed in.
5. Installation of oil pan (see Job No. 01-21, Section B).

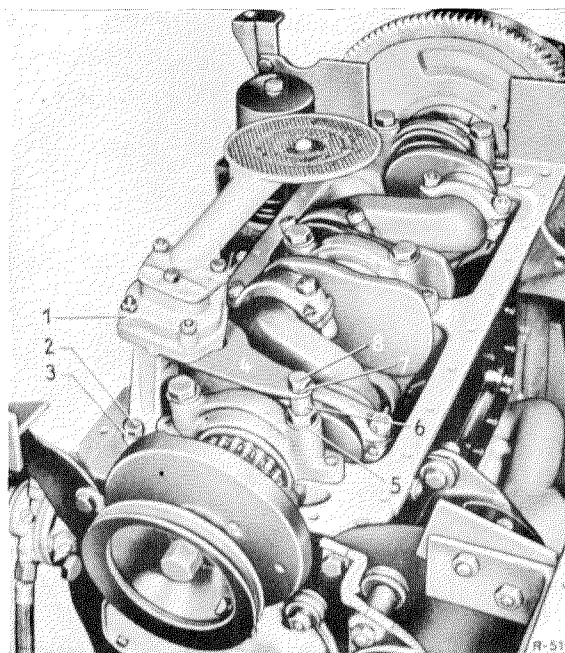


Figure 18-11/3

The above figure represents the engine, model 190

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|------------------|------------------|
| 1 Oil pump | 5 Washer |
| 2 Hex. hd. screw | 6 Screw |
| 3 Spring washer | 7 Lock washer |
| 4 Bracket | 8 Hex. hd. screw |