

Job No.
15-2

Removal and Installation of Solenoid Switch

Removal:

1. Disconnect the ground cable at the negative pole of the battery.
2. Remove the battery cable 30 and the cable 51 at the terminal of the solenoid switch, disconnect and remove the cable between field coil and solenoid switch.
3. Disconnect the control cable at the terminal 50.
4. Unscrew the fillister head screws at the cover flange of the drive end bearing, disengage the solenoid switch from the actuating lever and remove the switch.

Installation:

5. Check the adjusting dimension "a" at the solenoid switch and correct if necessary (see Job No. 15-0: testing values, measures and tolerances).

After the adjusting of the distance secure yoke and lock nut with Enamel FL 53 V 8.

6. The rest of the installation is done in the opposite order.