

Removal:

1. With removed or installed engine, the flywheel can be removed after removing the transmission and the clutch.
2. Loosen the 6 mounting screws of the flywheel and remove the flywheel.

Repair (see Job No. 03-18 and 03-19).

If a new flywheel is installed, do not fail to balance it (see Job No. 03-8).

Installation:

3. Set the flywheel on the crankshaft. The position of the flywheel with respect to the crankshaft is fixed by a dowel pin. The mounting screws (necked-down bolts) should be tightened without locking plate with a torque of 4.5 to 5.0 mkg. (see Figure 03-7/2).